

WELD TEST TRAINING CENTRE

PRICE LIST (Rev 2)

WELD PROCESS	MEMBER RATE	NON-MEMBER RATE
F3/F3 Downhand		
F3/F3 2" SCHXX	\$160.00	\$190.00
F3/F3 6" SCH80	\$200.00	\$220.00
F3/F4		
F3/F4 2" SCH80	\$170.00	\$190.00
F3/F4 2" SCHXX	\$180.00	\$220.00
F3/F4 2.5" BOILERTUBE	\$200.00	\$240.00
F3/F4 4" SCH 40	\$120.00	\$140.00
F3/F4 4" SCHXX	\$215.00	\$255.00
F3/F4 6" SCH40	\$160.00	\$180.00
F3/F4 6" SCH80	\$200.00	\$220.00
F6/F4 CARBON/CHROME		
F6/F4 2" SCH80	\$170.00	\$190.00
F6/F4 2" SCHXX	\$180.00	\$220.00
F6/F4 2.5" BOILERTUBE	\$215.00	\$255.00
F6/F4 4" SCH 40	\$120.00	\$140.00
F6/F4 4" SCHXX	\$215.00	\$255.00
F6/F4 6" SCH40	\$160.00	\$180.00
F6/F4 6" SCH80	\$200.00	\$220.00
F6/F4 ½ SCH80	\$115.00	\$140.00
F6/F5 STAINLESS		
F6/F5 2" SCH80	\$190.00	\$210.00
F6/F5 2" SCHXX	\$220.00	\$240.00
F6/F5 2.5" BOILERTUBE	\$255.00	\$290.00
F6/F5 4" SCH 40	\$140.00	\$160.00
F6/F5 4" SCHXX	\$275.00	\$300.00
F6/F5 6" SCH40	\$280.00	\$300.00
F6/F5 6" SCH80	\$300.00	\$320.00

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WELD PROCESS	MEMBER RATE	NON-MEMBER RATE
F6 TIG ALL THE WAY		
F6 ½" SCH80 Carbon/Chrome	\$115.00	\$140.00
F6 ½" SCH80 Stainless	\$120.00	\$145.00
F6 2" SCHXX Carbon/Chrome	\$160.00	\$190.00
F6 2" SCHXX Stainless	\$185.00	\$230.00
F6 2.5" BOILERTUBE Carbon/Chrome	\$215.00	\$255.00
F6 2.5" BOILERTUBE Stainless	\$255.00	\$290.00
F6 ½" SCH10 Carbon/Chrome	\$120.00	\$140.00
F6 ½" SCH10 Stainless	\$130.00	\$150.00
F43 INCONEL		
F43 2" SCH80 Tig all the way	\$200.00	\$220.00
F43 2" SCHXX Tig all the way	\$230.00	\$250.00
F43 2.5" BOILERTUBE Tig all the way	\$290.00	\$340.00
F43/F43 2" SCH80 Tig/SMAW	\$200.00	\$220.00
F43/F43 2" SCHXX Tig/SMAW	\$230.00	\$250.00
F43/F43 2.5" BOILERTUBE Tig/SMAW	\$290.00	\$340.00
STT/Waveform		
F6/F6 2" SCHXX GMAW/FCAW	\$185.00	\$210.00
F6/F6 2.5" BOILERTUBE GMAW/FCAW	\$215.00	\$255.00
F6/F6 4" SCHXX GMAW/FCAW	\$190.00	\$220.00
F6/F4 2" SCHXX GMAW/SMAW	\$185.00	\$210.00
F6/F4 2.5" BOILERTUBE GMAW/SMAW	\$215.00	\$255.00
F6/F4 2" SCHXX GMAW/SMAW	\$190.00	\$220.00
Overlay		
Arctec 661T Single Plate	\$225.00	\$250.00
CWB		
CWB – MEMBERS	ALL POSITION	\$300.00
CWB – MEMBERS	CHECK TEST / PER PLATE	\$100.00
CWB – BUILDING TRADES AFFILIATE	ALL POSITION	\$450.00
CWB – BUILDING TRADES AFFILIATE	CHECK TEST / PER PLATE	\$115.00
CWB – NON-MEMBERS	ALL POSITION	\$500.00
CWB – NON-MEMBERS	CHECK TEST / PER PLATE	\$125.00

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BOOTH RENTAL RATES --- NON-MEMBERS ---

Carbon Pipe/Plate Practice	\$35.00 / hr
Stainless/ Inconel on Carbon Pipe	
	\$45.00 / hr
Recycled coupons - flame cut – No Additional Charge	
MEMBER RATES	
Shop booths	\$5.00 / DAY
Pipeline yard	\$10.00 / DAY
Travel card	\$20.00 / DAY
PERMIT with dispatch slip in hand	\$20.00 / DAY
Local 424 (Electrical Union) scheduled for CWB	\$25.00 / hr
PERMIT with remedial training required	\$20.00 / DAY until remedial training completed

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SECTION 2 WELDING TICKET RENEWALS

- 2.01 All Journeyman members, in good standing of the Local Union 488 who hold valid Alberta welding tickets are eligible to receive partial reimbursements, as determined by the Board of Trustees, for the cost of requalification providing:
- I. The original receipts must accompany their application.
 - II. The test must be for requalification or renewal of a previously held ticket. Initial testing will not be reimbursed.
 - III. The application must be made on authorized forms provided by the Trustees and addressed c/o Local Union office.
 - IV. The application for reimbursement must be made before twelve (12) months have passed from the date the receipt was issued.
 - V. For Local Union 488 members requalifying their tickets at the Local Union 488 test facility, reimbursement maximums will be established on an annual basis by the Trustees and communicated to the membership through the Local 488 newsletter and website and weld shop(www.local488.ca). All requalification's performed separately and apart from the Local Union 488 test facility shall be reimbursed at a maximum of \$65.00 per test.
 - VI. CWB check test (see website for reimbursement maximums)

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Supplementary Benefit Trust Fund Eligibility

1. Local Union 488 Member
2. Minimum of 600 worked hours out of Local Union 488 in the last 24 months.
3. Member in good standing of Local Union 488 for the last 24 months
4. F3/F4 (NPS 2 XXH) or F6/F4 (NPS 2 XXH) Carbon Steel, CWB Check test SMAW/FCAW

Note:

1. If the employer requests up-to-date tickets, we will use Supplementary Benefit Trust Fund if applicable, for example, the [F3/F4 (NPS 2 XXH) or F6/F4 (NPS 2 XXH) Carbon Steel]
2. If a UA Local 488 member has a dispatch in hand that **does not** request up-to-date tickets, we will invoice the employer for the cost of the test(s).
3. Members employed by a signatory contractor renewing tickets (pressure or CWB) will be addressed on a case-by-case basis.

Verification can be completed by checking with Health and Welfare or using UNION MANAGER

HEALTH AND WELFARE EXT 300 – FOR HOUR WORKED
LOCAL 488 MAIN OFFICE – Lori Bronson EXT 500 – FOR DUES INQUIRY